



MATERIAL:
 .250 THICK
 5052-H32



D2082

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		QTY. REQUIRED		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		APPROVAL		CONTRACT NO.		DRAWN		DATE		DART AERO ACCESSORIES INC			
APPROVED				D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK				DRAWN Rmk		DATE FEB 11 1992				CLIENT 204 FUEL TANK			
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		LIMITS		BASIC CODES		DESIGN Rmk		STRESS				TITLE FILLER CAP BLANK			
		GENERAL		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 5 - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 2. ANGLES .XX ± .010 3. PARALLELISM .0025 4. ECCENTRICITY .008 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		B/M=MS20470AD BB=MS20426AD		CHECKED JB		DATE FEB 11 1992		CODE		DWG. NO. D 2082	
										CLIENT				SCALE 1:1		SHT 1 OF 1	
REPORT ALL DISCREPANCIES — DO NOT SCALE																	